

# X-SMART®

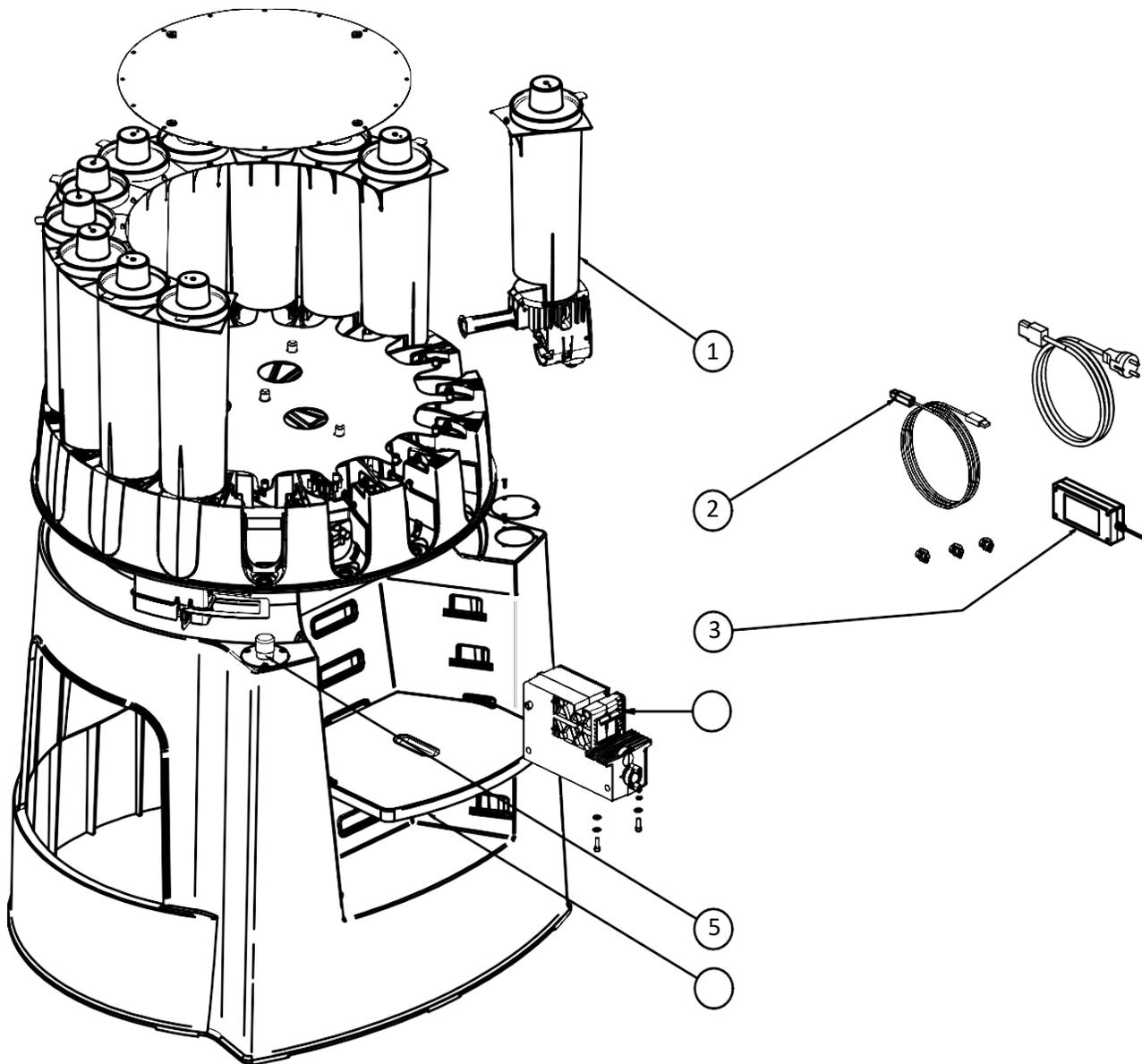


*Rev(A)  
June 18, 2019*

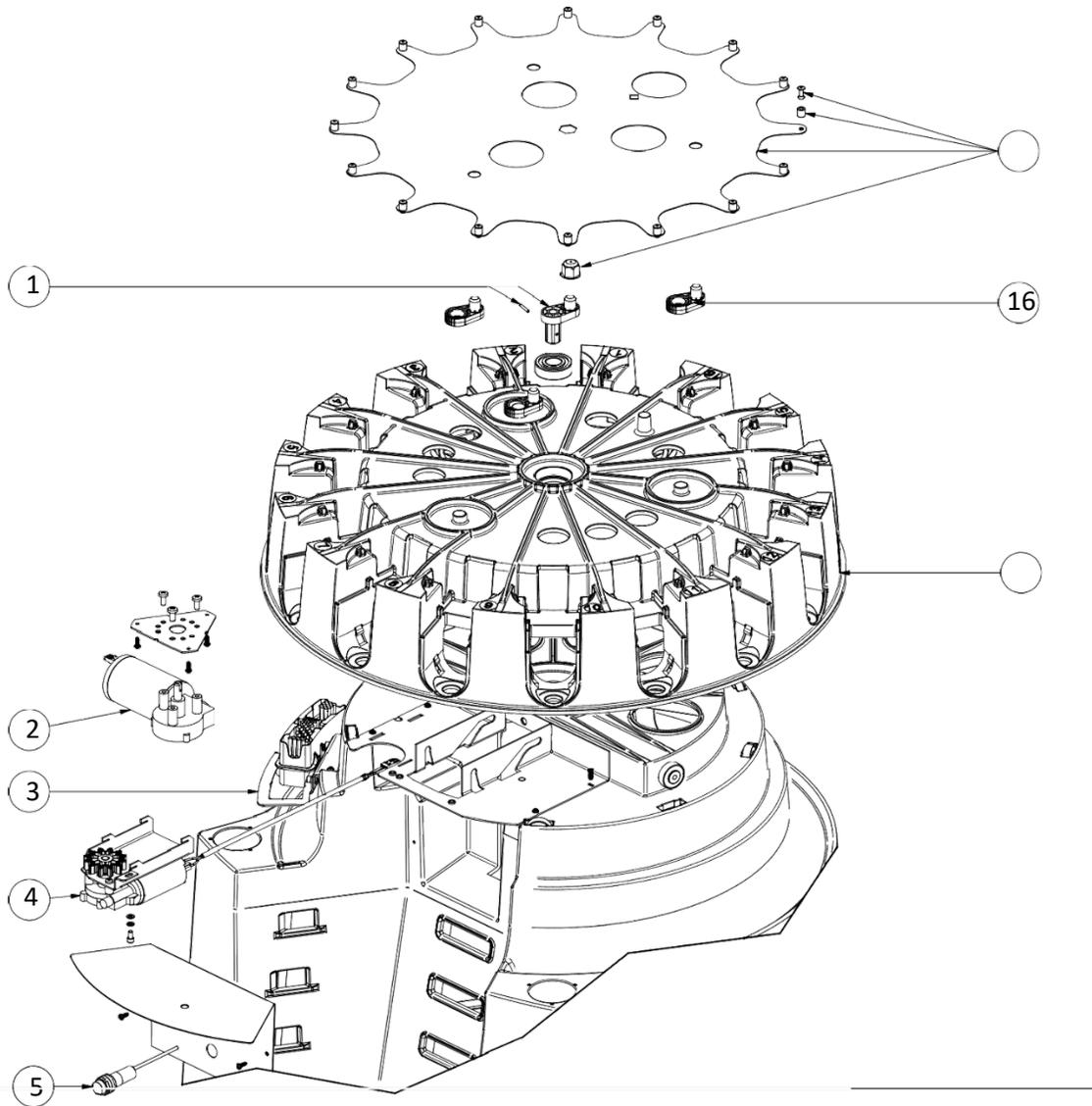
## X-SMART SPARE PARTS QUICK REFERENCE

Page	Reference	Part #	Description	Notes
<u>1</u>	<u>1</u>	<u>1817771-SP</u>	<u>Canister pump, X-SMART, with PTFE Piston</u>	
<u>1</u>	<u>2</u>	<u>1817218-SP</u>	<u>Cable, USB-Bm, USB-Am</u>	
<u>1</u>	<u>3</u>	<u>1862138-SP</u>	<u>Power supply, ETC70-24, 24vdc</u>	
<u>1</u>	<u>5</u>	<u>1817356-SP</u>	<u>Emergency switch, X-SMART</u>	
<u>2</u>	<u>1</u>	<u>1816578-SP</u>	<u>Agitation, Crank, X-SMART</u>	
<u>2</u>	<u>2</u>	<u>1817364-SP</u>	<u>Motor, agitation, X-SMART</u>	
<u>2</u>	<u>3</u>		<u>Brush</u>	<u>Page 6540</u>
<u>2</u>	<u>4</u>		<u>Motor, turntable</u>	<u>Page 6535</u>
<u>2</u>	<u>5</u>	<u>1817104-SP</u>	<u>Can sensor, X-SMART</u>	
<u>2</u>	<u>16</u>	<u>1816579-SP</u>	<u>Agitation, plate support, set (3pcs)</u>	
<u>3</u>	<u>1</u>	<u>1816506-SP</u>	<u>Rod, agitation</u>	
<u>3</u>	<u>2</u>	<u>1816507-SP</u>	<u>Stirrer</u>	
<u>3</u>	<u>3</u>	<u>1816581-SP</u>	<u>Lid, canister, 2.3L</u>	
<u>4</u>	<u>1</u>	<u>1864398-SP</u>	<u>Motor, stepper &amp; spindle</u>	
<u>4</u>	<u>2</u>	<u>1816552-SP</u>	<u>Gripper, X-SMART</u>	
<u>4</u>	<u>3</u>	<u>1816541-SP</u>	<u>SMARTboard</u>	
<u>4</u>	<u>4</u>	<u>1817109-SP</u>	<u>Motor, valve, 24VDC, 20RPM</u>	
<u>4</u>	<u>5</u>	<u>1816593-SP</u>	<u>Valve Actuator, X-SMART</u>	
<u>5</u>	<u>1</u>	<u>1864398-SP</u>	<u>Motor, stepper &amp; spindle</u>	
<u>5</u>	<u>2</u>	<u>1816552-SP</u>	<u>Gripper, X-SMART</u>	
<u>5</u>	<u>3</u>	<u>1816541-SP</u>	<u>SMARTboard</u>	
<u>5</u>	<u>4</u>	<u>1817109-SP</u>	<u>Motor, valve, 24VDC, 20RPM</u>	
<u>5</u>	<u>5</u>	<u>1816593-SP</u>	<u>Valve Actuator, X-SMART</u>	
<u>6</u>	<u>1</u>	<u>1864807-SP</u>	<u>Motor, turntable, X-SMART</u>	
<u>7</u>	<u>1</u>	<u>1817512-SP</u>	<u>Rotary Brush</u>	
<u>7</u>	<u>3</u>	<u>1817385-SP</u>	<u>Brush, X-SMART</u>	
<u>8</u>	<u>1</u>	<u>1817374-SP</u>	<u>Latch, cam, set (4 pcs)</u>	

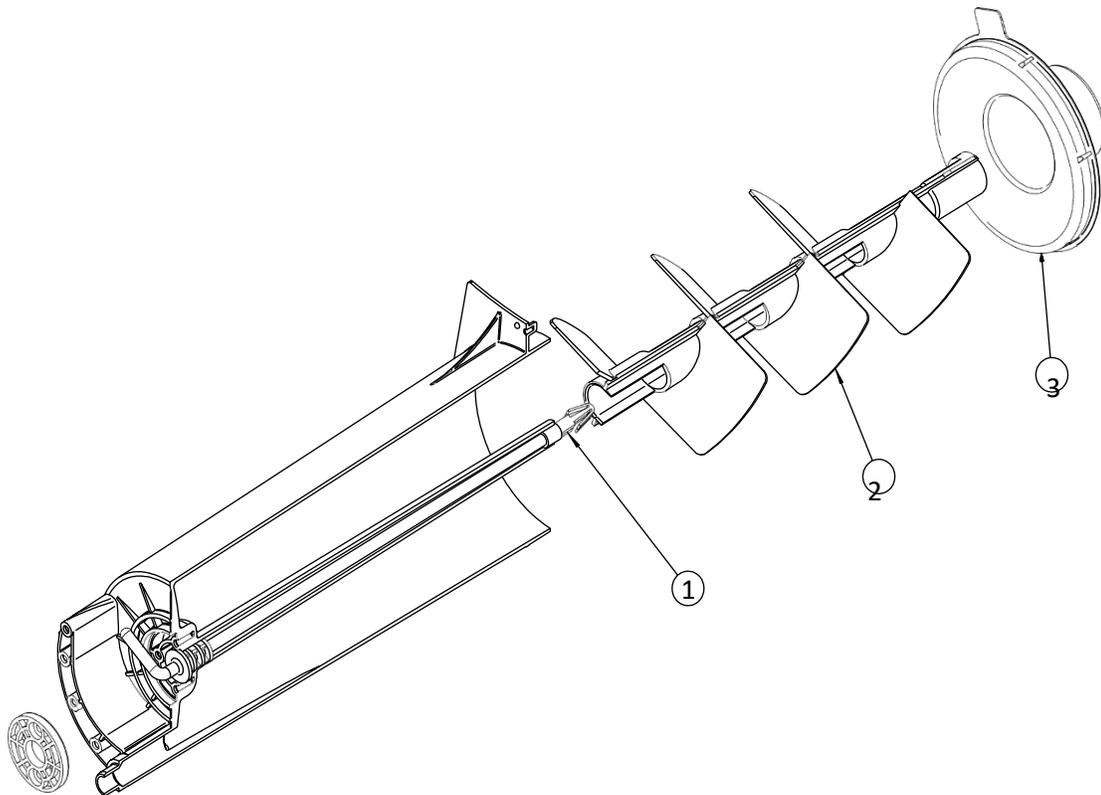
\* Recommended Spare parts highlighted in yellow



	Part #	Description	Notes
1	1817771-SP	Canister pump, X-SMART®, with PTFE Piston	
2	1817218-SP	Cable, USB-Bm, USB-Am	
3	1862138-SP	Power supply, ETC70-24, 24vdc	

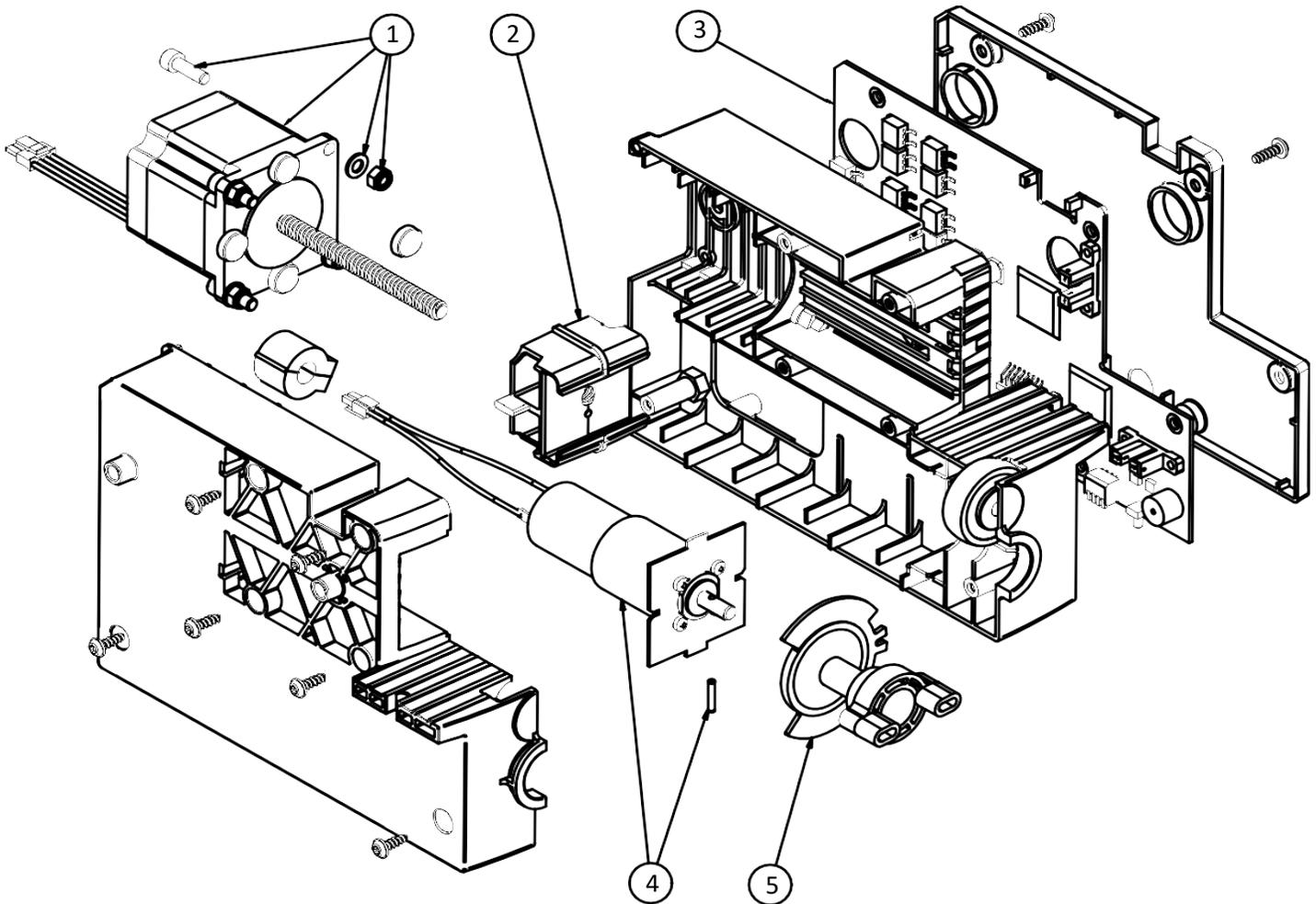


	Part #	Description	Notes
<u>1</u>	1816578-SP	Agitation, Crank, X-SMART®	
<u>2</u>	1817364-SP	Motor, agitation, X-SMART®	
<u>3</u>		Brush	<a href="#">Page 6540</a>
<u>4</u>		Motor, turntable	<a href="#">Page 6535</a>
<u>5</u>	1817104-SP	Can sensor, X-SMART®	



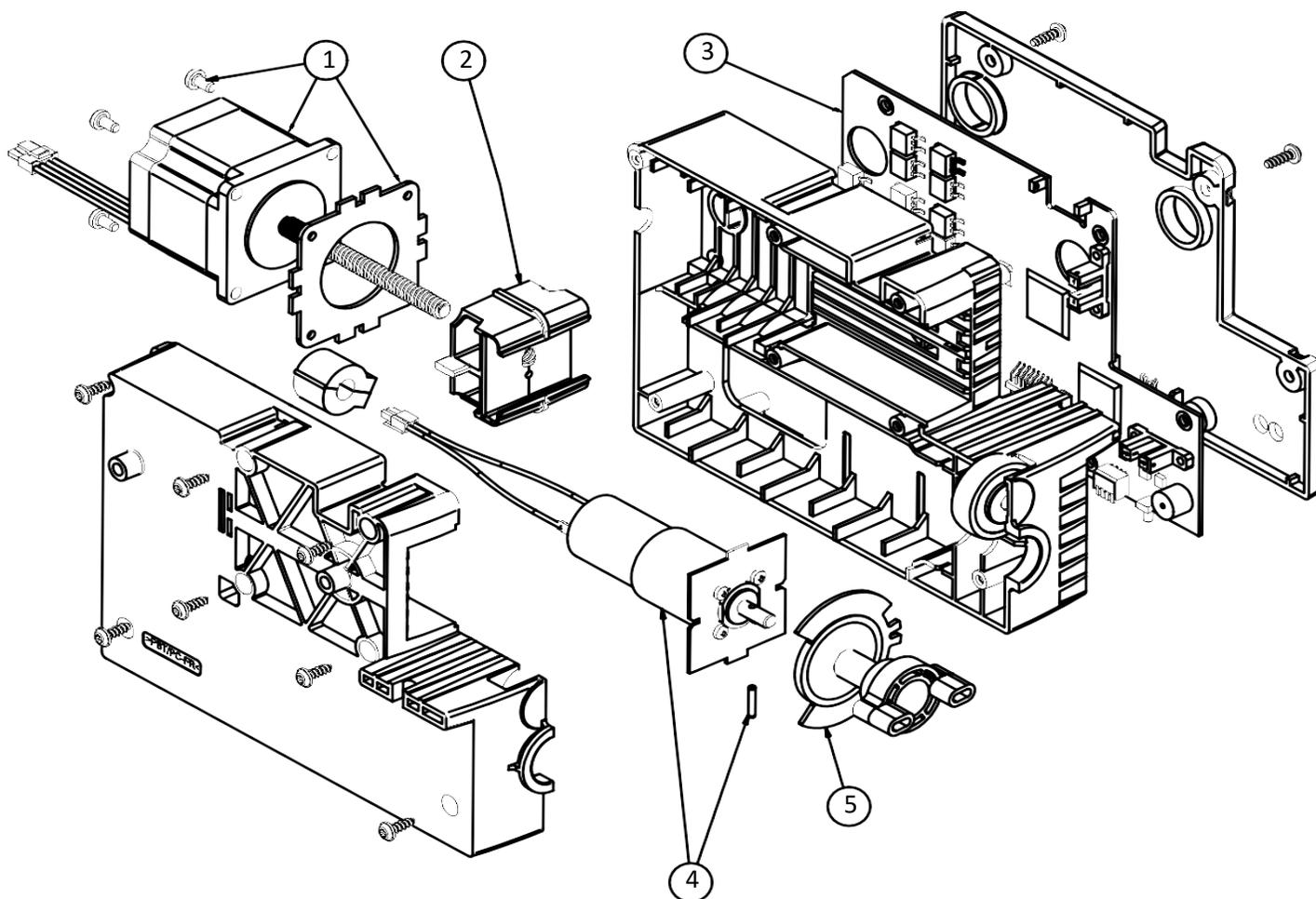
	Part #	Description	Notes
<b><u>1</u></b>	1816506-SP	Rod, agitation	
<b><u>2</u></b>	1816507-SP	Stirrer	
<b><u>3*</u></b>	1816581-SP	Lid, canister, 2.3L	

\* (Replacement by service technician only)



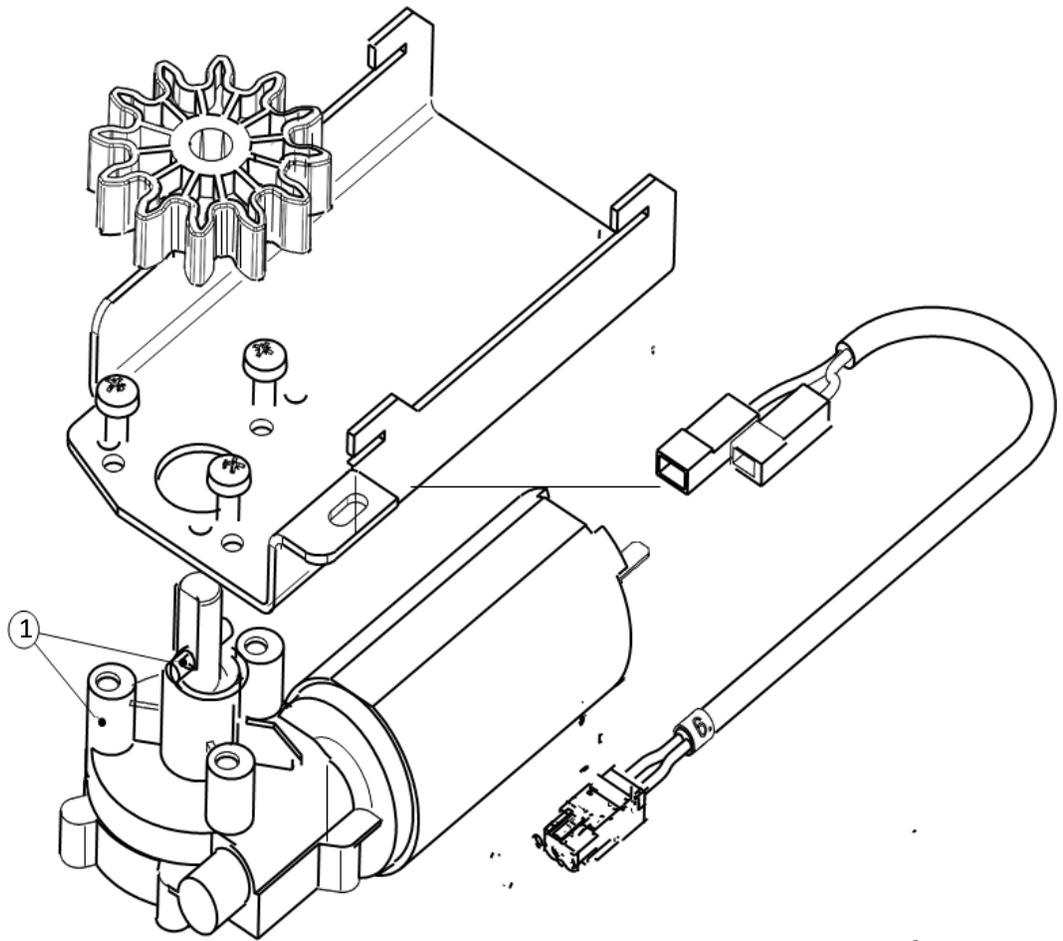
	Part #	Description	Notes
<b>1*</b>	1864398-SP	Motor, stepper & spindle	
<b>2*</b>	1816552-SP	Gripper, X-SMART®	
<b>3*</b>	1816541-SP	SMARTboard	
<b>4*</b>	1817109-SP	Motor, valve, 24VDC,20RPM	
<b>5*</b>	1816593-SP	Valve Actuator, X-SMART®	

\* (Replacement by service technician only)

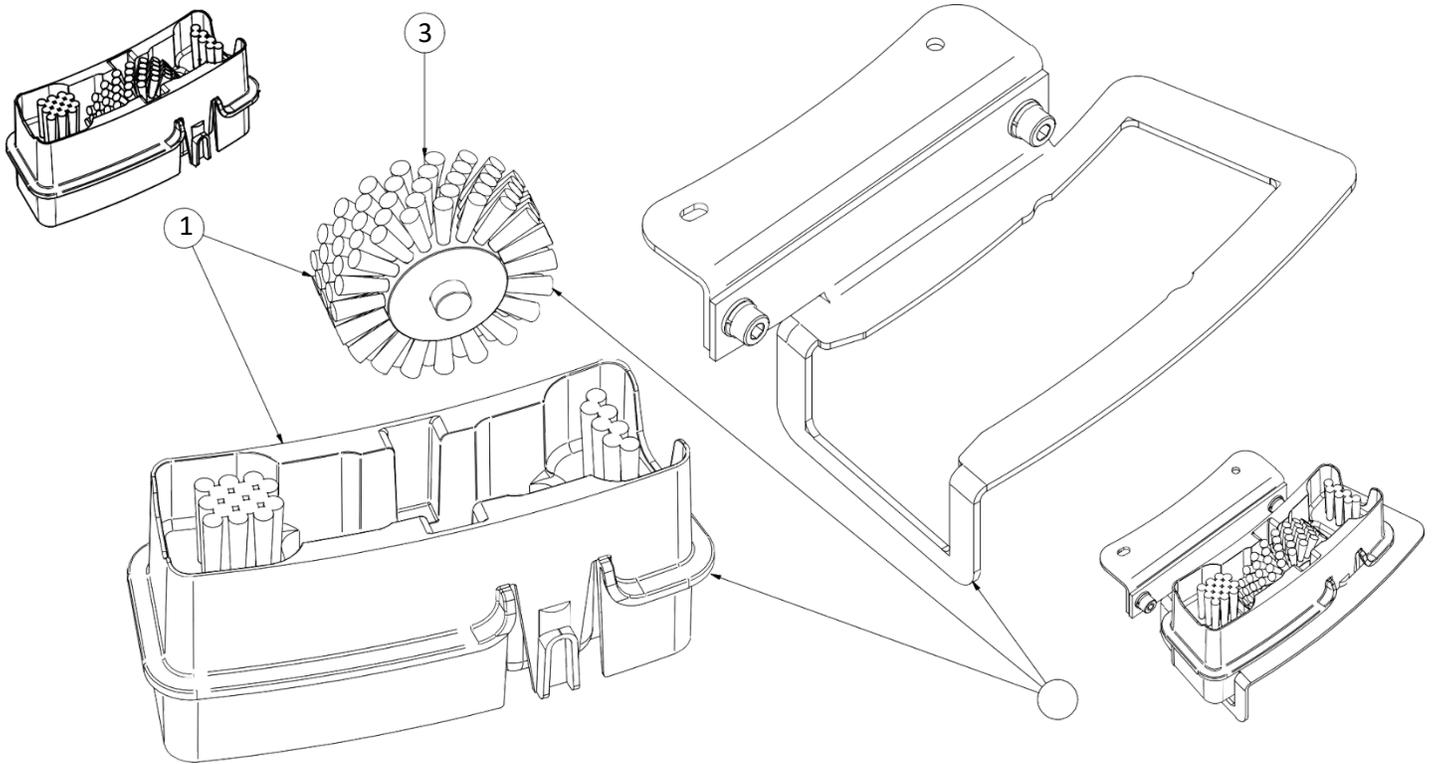


	Part #	Description	Notes
<b>1*</b>	1864398-SP	Motor, stepper & spindle	
<b>2*</b>	1816552-SP	Gripper, X-SMART®	
<b>3*</b>	1816541-SP	SMARTboard	
<b>4*</b>	1817109-SP	Motor, valve, 24VDC,20RPM	
<b>5*</b>	1816593-SP	Valve Actuator, X-SMART®	

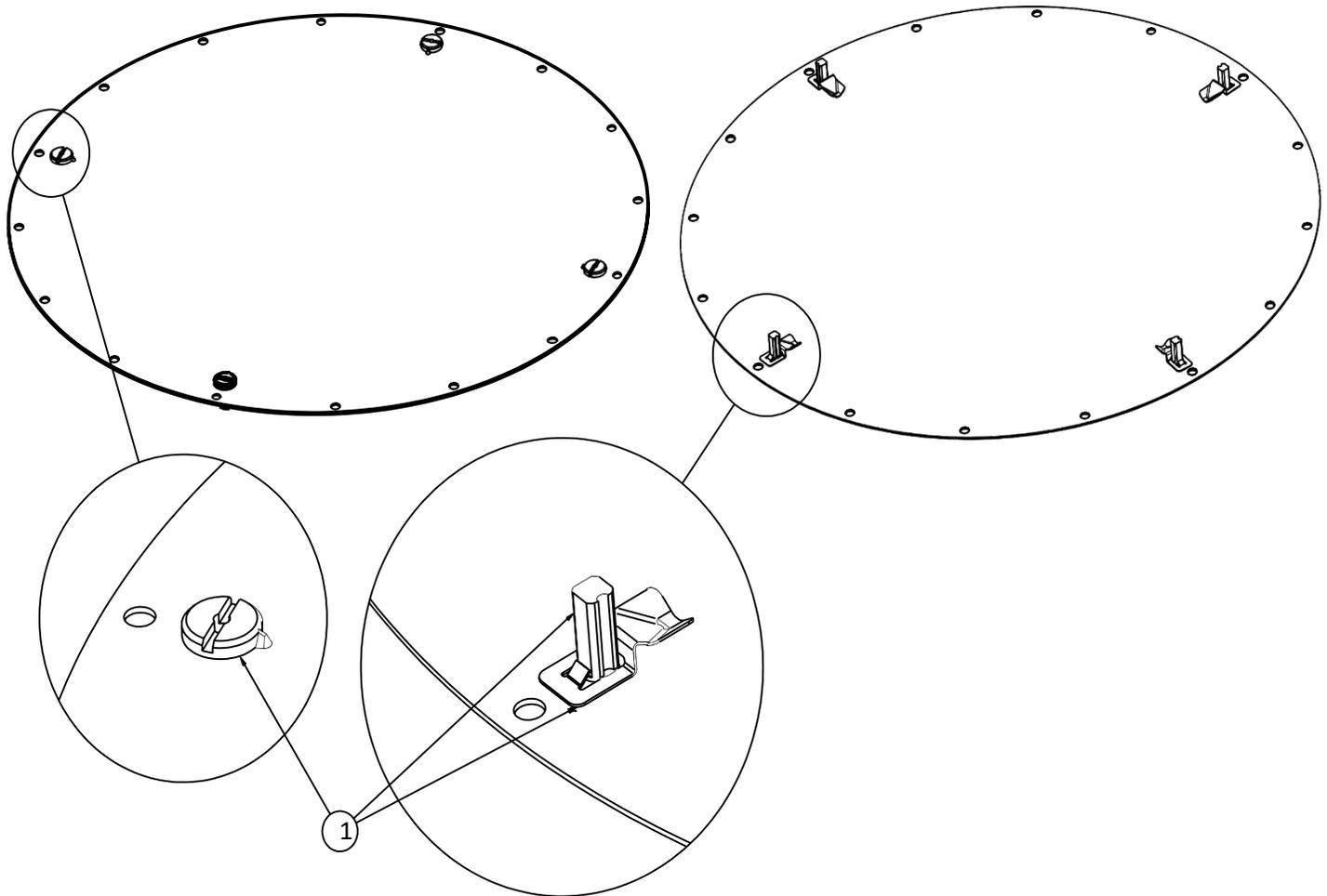
\* (Replacement by service technician only)



	Part #	Description	Notes
1	1864807-SP	Motor, turntable, X-SMART®	



	Part #	Description	Notes
1	1817512-SP	Rotary Brush	
3	1817385-SP	Brush, X-SMART®	



	Part #	Description	Notes
<u>1</u>	1817374-SP	Latch, cam, set (4 pcs)	

